

Patent Application No. 09/076,164 to Himes et al., entitled "Flex Circuit Head Interconnect With Insulating Spacer," now U.S. Patent No. 6,046,886, incorporated herein by reference.

## IN THE CLAIMS

Please cancel Claims 13, 14 and 16-20.
Please amend Claims 2-12 and 15 as follows:

2. (Amended) A disc drive comprising:

at least one data storage disc;

- a suspension assembly that includes a transducer head supported on an adjustable arm; and
- a flexible circuit comprising an electrically conductive element and a dielectric liquid crystal substrate laminated to the conductive element, the flexible circuit being electrically connected to the transducer head and the transducer head being configured to be carried proximate a surface of a spinning data storage disc.
- 3. (Amended) The disc drive of claim 2 wherein the conductive element comprises copper.
- 4. (Amended) The disc drive of claim 2 wherein the dielectric liquid crystal substrate has a thickness less than about 0.001 inches.
- 5. (Amended) The disc drive of claim 2 wherein the dielectric liquid crystal substrate has a thickness from about 0.0001 inches to about 0.0005 inches.
- 6. (Amended) The disc drive of claim 2 wherein the dielectric liquid crystal substrate comprises a polyester.

- 7. (Amended) The disc drive of claim 2 wherein the dielectric liquid crystal substrate has a dielectric constant from about 2.6 to about 3.0.
- 8. (Amended) The disc drive of claim 2 wherein the dielectric liquid crystal substrate has a coefficient of thermal expansion from about 15 ppm/°C to about 19 ppm/°C.

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- 9. (Amended) The disc drive of claim 2 wherein the dielectric liquid crystal substrate has a coefficient of humidity expansion of less than about 4 ppm/% relative humidity.
- 10. (Amended) The disc drive of claim 2 wherein the dielectric liquid crystal substrate has an elastic modulus from about 900 kpsi to about 1300 kpsi.
- 11. (Amended) The disc drive of claim 2 further comprising a cover coating forming protective coating over at least a portion of the conductive element.
- 12. (Amended) The disc drive of claim 2 wherein the liquid crystal substrate comprises a thermoplastic.



15. (Amended) The disc drive of claim 2 wherein the data storage disc comprises a magnetic disc.